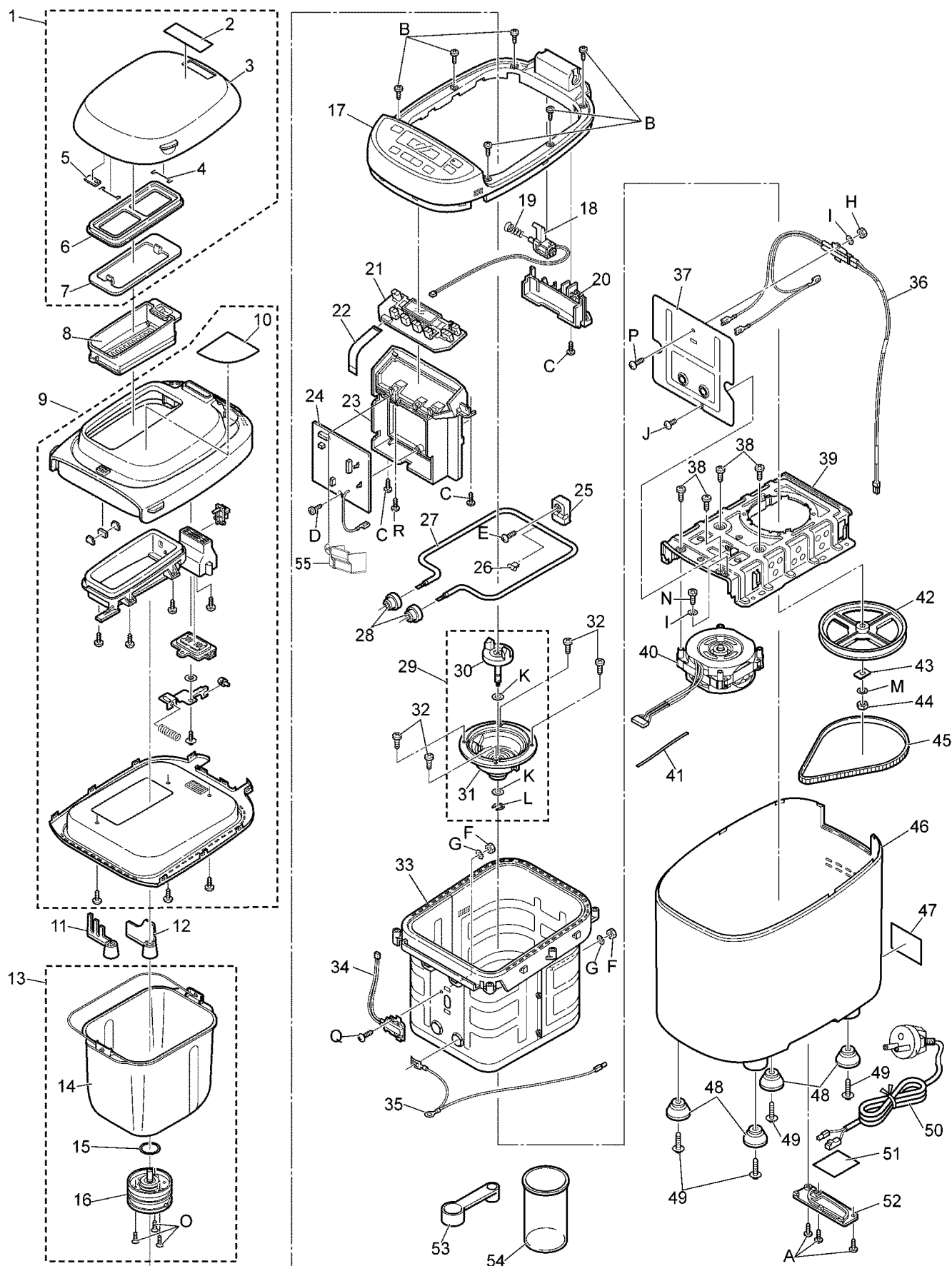


8 Exploded View and Replacement Parts List

8.1. PARTS LOCATION



8.2. REPLACEMENT PARTS LIST

Notes: Important safety notice

- Components identified by mark have special characteristics important for safety.
- " When replacing any of these components use only manufacturer's specified parts."

MODEL No.SD-2511WTS

Safety	Ref. No.	Part No.	Part Name & Description	Pcs/Set WTS	Remarks
<PARTS LIST>					
	1	ADA39K188-W0	Dispenser cover assy	1	
⚠	2	ADY02C166-W0	Caution label	1	
	3	ADD04E166-W0	Dispenser cover	1	
	4	ADD35-143	Fixing Spring	2	
	5	ADD37E165	Magnet Plate B	1	
	6	ADD34E165	Seal rubber	1	
	7	ADD30E165-H0	Middle Lid	1	
	8	ADA44E165-H0	Dispenser B assy	1	
	9	ADD79K188-W0	Top Lid assy	1	
	10	ADY06K188-W0	Menu label	1	
	11	ADD97G160	Kneading blade A unit	1	For Rye
	12	ADD96E160	Kneading blade B unit	1	
	13	ADA12E165	Bread pan assy	1	
	14	ADD84E165	Bread pan	1	
	15	ASD191U103-K	Packing	1	
	16	ADA29E165	Mounting shaft assy	1	
	17	ADB96K188WOS	Upper frame	1	
⚠	18	ADA40E165	Solenoid assy B	1	For Raisin
	19	ASD850-108-W	Coil spring A	1	
	20	ADB16K187-W0	Hinge cover	1	
⚠	21	ADR30K188	P.C.Board A assy	1	
⚠	22	ADP10K188	Flat cable	1	
	23	ADT01E165	Base for P.C.B.	1	
⚠	24	ADR31E166	P.C.Board B assy	1	
	25	ADE09-163	Heater insulator A	1	
	26	ADE16-163	Fixing metal for heater	1	
⚠	27	ADA22B165	Heater	1	230V-550W
	28	ADE10E165	Heater insulator B	2	
	29	ADA25E165	Heater case base assy	1	
	30	ADE97A107	Connector lower unit	1	
	31	ADE98E165	Heater case base unit	1	
	32	ADJ17A115	Screw P	4	
⚠	33	ADE96B165	Heater case unit	1	W/No.25-28
⚠	34	ADA11E166	Sensor assy	1	
⚠	35	ADA30E166	Ground wire A assy	1	
⚠	36	ADA17K188	Thermal fuse assy	1	Blowout temp. is 142 degrees of centi-grade.
	37	ADE03E166	Heat insulator	1	
	38	ASD938-101AD	Screw R	4	
	39	ADE01E165	Angle	1	
⚠	40	ADA10B147	Motor assy	1	W/TF
	41	ADP50-143	Bind wire A	3	
	42	ADF05E165	Pulley B	1	
	43	ASD867-100AW	Lock washer	1	
	44	ASD873-100BZ	Hexagon nut (special)	1	
	45	ADF01E165	Belt	1	
	46	ADB01E167-W0	Body	1	
⚠	47	ADY01K188	Rating plate	1	
	48	ADB09E1601H0	Rubber leg	4	
	49	ADJ14E160	Screw	4	
⚠	50	ADA24K187	Power cord assy	1	
⚠	51	AJ-236-20	Glass tape	1	
	52	ADP07K187-W0	Cord support	1	
	53	ASD911U112P0	Measuring spoon	1	
	54	ASD917-108-K	Measuring cup	1	
	55	ADT11K187	P.C.B.Holder Cover		
<SMALL STANDARDIZED METAL PARTS>					
	A	XTB4H14BFJ	Screw	3	
	B	XTB4+14BFC	Screw	6	
	C	XTB4+14BFJ	Screw	3	
	D	XTB4+14BFJ	Screw	1	
	E	XTT4+17HFN	Screw	1	
	F	XNG4BFJ	Hexagon nut	2	

Safety	Ref. No.	Part No.	Part Name & Description	Pcs/Set	Remarks
				WTS	
	G	XWA4BFJ	Spring washer	2	
	H	XNG4BFJ	Hexagon nut	1	
	I	XWA4BFJ	Spring washer	2	
	J	XTT4+8FFN	Screw	1	
	K	X28XL5000	Motor washer A	2	
	L	XUE6FP	U-clip	1	
	M	XWG5E10FJ	Washer	1	
	N	XTN4+10FFJ	Screw	1	
	O	XSS4+8UW	Screw	3	
	P	XSN4+8FFJ	Screw	1	
	Q	XTT4+8FFN	Screw	1	
	R	XTB4+16BFJK	Screw	1	
<PACKING SPECIFICATIONS>					
		DZ01E188-W0	Carton	1	
		DZ50K188	Upper cushion	1	
		DZ03E166	Lower cushion	1	
⚠		DZ50K166	Operating instructions	1	
		DZ06E165	Protection board	1	
		DZ05E166	Lid protection sheet	1	
		DZ51K166	Warranty card	1	